

LORD® Signlok™ 400 Series Adhesives

Versatile, Durable and Convenient Solutions! LORD® Signlok™ 400 Series Adhesives control costs, reduce waste, and enhance productivity and performance.

Features & Benefits:

- Durable enough to replace welds, rivets and other mechanical fastening methods
- Available in a range of work times accommodating a variety of process requirements
- Right size packaging fits most jobs and eliminates waste
- 18 month shelf life; reduces cost of discarding out-of-date material
- Contains glass beads to enable precision bond-line control and manage waste
- UL 746C Recognized

Part #	Description	Minimum Quantity
3031522	LORD Signlok 403 Adhesive, 2:1 210 mL Cartridge	12
3031524	LORD Signlok 406 Adhesive, 2:1 210 mL Cartridge	12
3029937	Manual Gun for LORD Signlok Adhesives 2:1	1
3029936	Pneumatic Gun for LORD Signlok Adhesives 2:1	1
3001173	Mixing Tips, Square 8.7 in x 24 Elements	12

Product	Technical Data*		
	Work Time	Handling Time	Full Cure
LORD Signlok 403	2-4 minutes	4-6 minutes	24 hours**
LORD Signlok 406	6-10 minutes	12-17 minutes	24 hours

*Data is typical and not to be used for specification purposes. Technical data reported at 75°F (24°C).

**Reaches 90% of its full strength after 2 hours.



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