

# LORD® 7610DTM

## Direct-to-Metal Adhesive/Sealant for the Sign Industry

**Seal it right the first time!** Save time and money with LORD® 7610DTM  
Direct-to-Metal Adhesive/Sealant.

### Features & Benefits:

- Extended shelf life
- One-component sealer and adhesive
- Seal and adhere directly to unpainted metals
- Easy to apply and tool
- Paint immediately or within 30 days without surface preparation
- Non-sag
- Bright white
- Low VOCs/no solvent
- Chemically resistant when cured
- Excellent resistance to UV exposure

### Applications

- General purpose adhesive/sealant
- Seals light leaks
- Gap filling
- Irregular substrates

### Technical Data\*

Skin Time, minutes @ 77°F (25°C), 50% RH	15-45
Handling Time, hours @ 77°F (25°C)	6-12
Hardness (Shore A)	50
Tensile Strength, psi (MPa)	200 (1.38) minimum
Lap Shear Strength, psi (MPa)	200-500 (1.38-3.45)
Elongation, % (ASTM D412)	400 minimum

\*Data is typical and not to be used for specification purposes.

Part #	Description	Cartridge Size	Case Qty	Weight	VOC	Dispensing Gun
3029094	LORD 7610DTM WHT Cartridge	1/10th Gallon	12	8 lbs	0.21 lbs/gallon	3023577



### Contact Information:

Parker LORD  
**Engineered Materials Group**  
111 LORD Drive  
Cary, NC 27511-7923  
USA

**phone +1 877 ASK LORD (275-5673)**

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