

LORD® UL-Approved Adhesives

For Sign and Electrical Enclosure Bonding



LORD® UL-approved adhesives are evaluated under the Adhesive Program of UL 746C and approved for bonding aluminum-to-aluminum, stainless steel-to-stainless steel, cold-rolled steel-to-cold-rolled steel, and combinations of these substrates.

Testing to UL 746C confirms the adhesive bond does not excessively degrade when exposed to various environmental conditions, including temperature, humidity and cold, and will provide adequate performance when used within the limitations of the test program parameters.

Adhesive	Substrate	UL File #
LORD 403/19	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
LORD 406/19	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
LORD 406/19GB Red	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
LORD 410/19	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
LORD 201/19	Aluminum	E225855, MH26317
LORD 204/19	Aluminum	E225855, MH26317
LORD 7542 A/B	Polyphenylene Oxide Thermoplastic (PPO)	E225855, MH26317
LORD 7542 A/C	Polyphenylene Oxide Thermoplastic (PPO)	E225855, MH26317
LORD 7542 A/D	Polyphenylene Oxide Thermoplastic (PPO)	E225855, MH26317
LORD 7542 A/E	Polyphenylene Oxide Thermoplastic (PPO)	E225855, MH26317
Signlok 403	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
Signlok 406	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
Signlok 810	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
Signlok 204	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317
Maxlok T6	Cold Rolled Steel, Aluminum, Stainless Steel	E225855, MH26317

The above LORD adhesives are described in the UL Sign Components Manual (SAM) and were tested in accordance with the requirements from the following standards:

- Canadian Coverage - CAN/CSA - C22.2 No. 207-M89, "Portable and Stationary Electric Signs and Displays"
- US Coverage - UL 48, "Electric Signs" and UL 766C, "Polymeric Materials for use in Electrical Equipment Evaluations"

For additional information, visit us at LORD.com or call toll free +1 877 ASK LORD (275 5673)

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