

CoolTherm® SC-320 LVH Thermally Conductive Silicone Encapsulant

Technical Data Sheet

CoolTherm® SC-320 LVH (Low Viscosity) thermally conductive silicone encapsulant is a two-component system designed to provide excellent thermal conductivity for electrical/ electronic encapsulating applications, while retaining desirable properties associated with silicones.

Features and Benefits:

Low Viscosity – maintains low viscosity for ease of component encapsulation compared to other highly thermal conductive materials.

Low Stress – exhibits low shrinkage and stress on components as it cures.

Durable – composed of an addition-curing polymer that will not depolymerize when heated in confined spaces.

High Temperature Resistant – provides excellent resistance for cured system that experiences continuous operating temperature up to 200°C; provides excellent thermal shock resistance.

UL Rated – provides excellent flame retardancy; UL 94 V-0 certified.

Application:

Mixing – Thoroughly mix each component prior to combining resin and hardener. Mix CoolTherm SC-320 LVH resin with CoolTherm SC-320 LVH hardener at a 1:1 ratio, by weight or volume, until uniform in color. Automatic meter/mix/dispense equipment may be used for high volume production.

Unless a closed-chamber mechanical mixer is used, air may be introduced into the encapsulant system either during mixing or when catalyzing the mixture. Electrical properties of the silicone encapsulant are best when air bubbles and voids are minimized. Therefore, in extremely high voltage or other critical applications, vacuuming may be appropriate.

Applying – Apply silicone encapsulant using handheld cartridges or automatic meter/mix/dispense equipment.

Avoid applying encapsulant to surfaces that contain cure inhibiting ingredients, such as amines, sulfur, or tin salts. If bonding surface is in question, apply a test patch of encapsulant to the surface and allow it to set for the normal cure time.

Curing – Allow encapsulant to cure for 30 minutes at 80°C, or for 24 hours at room temperature (25°C). This time-at-temperature profile refers to the time the material should be allowed to cure once it reaches the target temperature. Allowance should be made for oven ramp rates, parts with large thermal mass and other circumstances that may delay material reaching the target temperature.

Typical Properties*

	SC-320 LVH Resin	SC-320 LVH Hardener	Mixed
Appearance	Pink Liquid	White Liquid	Light Pink Liquid
Viscosity, cP @ 25°C	5000	4000	4500
Specific Gravity	2.80	2.80	2.80
Gel Time, minutes @80°C	–	–	3.5 - 6
Working Time, minutes @ 25°C	–	–	30

*Data is typical and not to be used for specification purposes.



ENGINEERING YOUR SUCCESS.

Typical Cured Properties**

Thermal Conductivity, W/m·K Hot Disc Transient Method	2.1
Coefficient of Linear Thermal Expansion, ppm/°C ASTM C 864	160
Hardness Shore A, ASTM D 2240	50
Tensile Strength, MPa (psi) ASTM D 412	0.69 (100)
Lap Shear Strength, MPa (psi) ASTM D 1002	0.90 (131)
Elongation at Break, % ASTM D 412	30
Moisture Absorption, % ASTM D 570-81	<0.1
Volume Resistivity, ohm-cm @ 25°C	1 x 10 ¹⁴
Dielectric Strength, kV/mm (V/mil) ASTM D 149	7.9 (200)
Dielectric Constant @ 25°C 1 MHz, ASTM D 150	3.25
Dissipation Factor @ 25°C 1 MHz, ASTM D 150	<0.01
Extractable Ionic Contaminants, ppm	
Chloride	< 10
Sodium	< 10
Potassium	< 10
Ammonium	< 10
Bromide	< 10
Sulfate	< 10

**Data is typical and not to be used for specification purposes.
Cure schedule of 2 hours at 80°C.

Shelf Life/Storage:

Shelf life of each component is nine months when stored at 25°C in original unopened container.

CoolTherm SC-320 LVH encapsulant evolves minute quantities of hydrogen gas. Do not repackage or store material in unvented containers. Adequately ventilate work area to prevent the accumulation of gas.

Cautionary Information:

Before using this or any Parker LORD product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Values stated in this technical data sheet represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

Information provided herein is based upon tests believed to be reliable. In as much as Parker LORD has no control over the manner in which others may use this information, it does not guarantee the results to be obtained. In addition, Parker LORD does not guarantee the performance of the product or the results obtained from the use of the product or this information where the product has been repackaged by any third party, including but not limited to any product end-user. Nor does the company make any express or implied warranty of merchantability or fitness for a particular purpose concerning the effects or results of such use.

WARNING — USER RESPONSIBILITY. FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

©2020 Parker Hannifin - All Rights Reserved

Information and specifications subject to change without notice and without liability therefor. Trademarks used herein are the property of their respective owners.

OD DS4282 10/20 Rev.2



Parker LORD
Engineered Materials Group

111 LORD Drive
Cary, NC 27511-7923
USA

phone +1 877 ASK LORD (275 5673)

www.lord.com