

Autoseal® 3463B Hardener

Technical Data Sheet

Autoseal® 3463B hardener is used with Autoseal water-based coatings to enhance performance of the cured system.

Features and Benefits:

Environmentally Recommended – provides low VOC for reduced emissions and improved environmental compliance.

Easy to Use – prepackaged kits include hardener and resin in the proper ratio.

Convenient – requires fewer processing steps as hardener does not need to be pre-diluted with water.

Durable – enhances weathering resistance of cured Autoseal coatings.

Application:

Surface Preparation – Refer to the appropriate Autoseal coating data sheet for specific surface preparation instructions.

Mixing – Prepare the Autoseal resin by following the mixing instructions outlined on the Autoseal coating data sheet. While mixing the resin, add hardener at a ratio of 100:2.5 resin to hardener, by weight.

Applying – Refer to the appropriate Autoseal coating data sheet for specific application instructions.

Curing – Refer to the appropriate Autoseal coating data sheet for specific curing instructions. Typical cure conditions for Autoseal coatings mixed with Autoseal 3463B hardener

range from 1-8 minutes cure time and 177-288°C (350-550°F) cure temperature. Exact curing conditions will vary depending on the extrusion line and application conditions. The profile surface temperature when exiting the cure oven should be between 171-182°C (340-360°F).

Cleanup – Use warm water, ketone or aromatic solvents to clean up equipment.

Shelf Life/Storage:

Shelf life is six months from date of shipment when stored in a well ventilated area at 21-27°C (70-80°F) in original, unopened container.

Cautionary Information:

Before using this or any Parker LORD product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Typical Properties*

Appearance	White Liquid
Density kg/m ³ (lb/gal)	1006.5 - 1054.5 (8.4 - 8.8)
Solids Content by Weight, %	39 - 41

*Data is typical and not to be used for specification purposes.

Values stated in this document represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Support Center.

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OD DS3629 03/21 Rev.6

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